

# Step 3

## Placing the pump

There are not many requirements for placing a liquid ring pump, but one rule-of-thumb, is to place the pump as low as possible.

A low placed pump opens more options for placing the water tank and enables the water to flow to the pump by gravity.

Pos	Description
1	Liquid ring pump
2	Non return valve
3	4-Way valve
4	Vacuum control valve
5	Stop valve
6	Fan cooler
7	Water separator & water tank
8	Primary shut off

